



**deco**b**ænd<sup>®</sup>**  
DECOR EDGEBAND

**Bapaş**Profil 

[www.bapasprofil.com.tr](http://www.bapasprofil.com.tr)



Bapas Profil Inc., is manufacturing "DECOBAND" branded PVC Edge Bands for panel furniture with high quality and perfect matching of colors in Turkey. Since 2010, it has been established on a 10000 sqm closed and 5000 sqm open area and currently continues its activities with its state-of-the-art manufacturing equipments, highly skilled employees and highly effective management team.



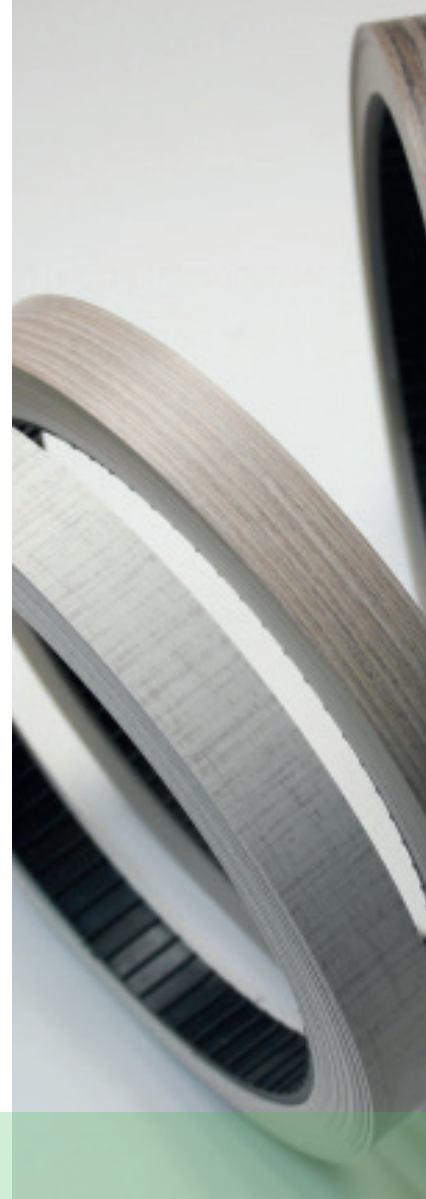


Perfect Color Match

## Production Capabilities

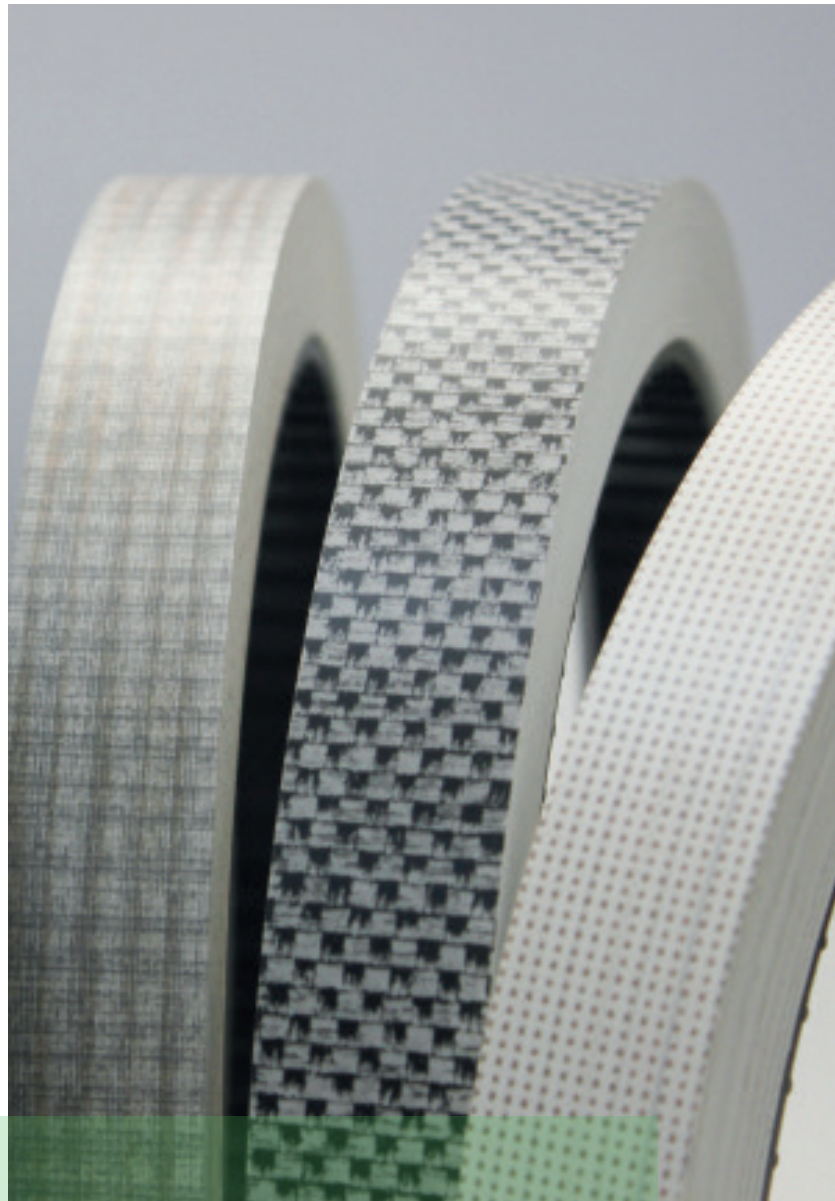
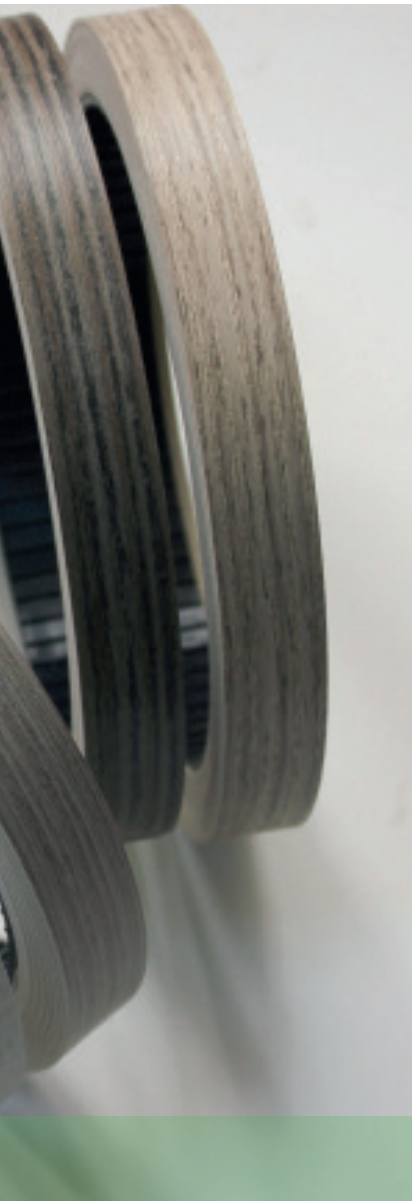


All kinds of PVC edge bands at unicolors, wood-grain colors and high gloss colors with or without protective films are being produced at various thicknesses ranging from 0,40 mm upto 2,00 mm with the width of 350 or 700 mm. All the DECOBAND products are resistant to sun exposure and have longer shelf lifes than industry average.



Decoband PVC (poly-vinyl chloride) edge bands are based on PVC processed easily with any types of edge banding machines. We offer different types of embossing structures in order to meet our customers' needs. The printing of our woodgrain colors are having minimum light fastness and surface quality together with high quality primer for the best performance.

## Product Varities



C resin with the highest quality ingredients can be offer a wide variety of woodgrain colors with many customers' needs and requirements. The inks used for the are applied under UV lacquer for the best anti-scratch performance at the edge banding machines.

Gold, Silver and Bronze Colors  
with Hot Stamping Foils



ACRO Durable Twin C



High gloss colors are the new trends in our industry for past decades. We offer a wide range of high gloss solid and woodgrain colors as well as shiny gold and silver. We are proud of our quality for the surface anti-scratch results with our products and can be applied with or w/o special types of protective films on various surfaces. They are the best solution for the kitchen furniture applications that provide durability as well as woodgrain colors enhancing a unique impression of depth.



## Product Varities

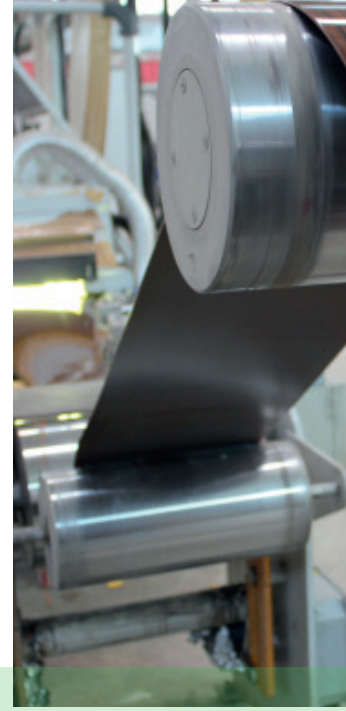
Colors



Holographic Colors with High Gloss Finish



able and to be able to catch this trend; we have a wide range of golds and silvers that are laminated with hot stamping foils. We have a gloss degree of minimum 90 at our high gloss colors on the top of them. ACRO branded durable twin colors provide the perfect match of silver with the shiny solid colors with.



The PVC resin and the additives being provided from the best suppliers to our raw material warehouse and then transferred to the fully automated raw material mixing section without any compromise in the standard formulation and without any manual interference. Then the mixed batch transferred to coloring section, which then passes to the sheet extrusion calendaring section.



## Production Process



Right after the extrusion section, the rolls go through the printing section, where we give the ultimate care in order to achieve the perfect match between our design and the wood based panel design. After the printing process, we take the printed rolls and apply the primer, and in the last section of the process, we take the finished coils and slit them upon the market's requirements or specifically to customers' needs.





## Coloring Process



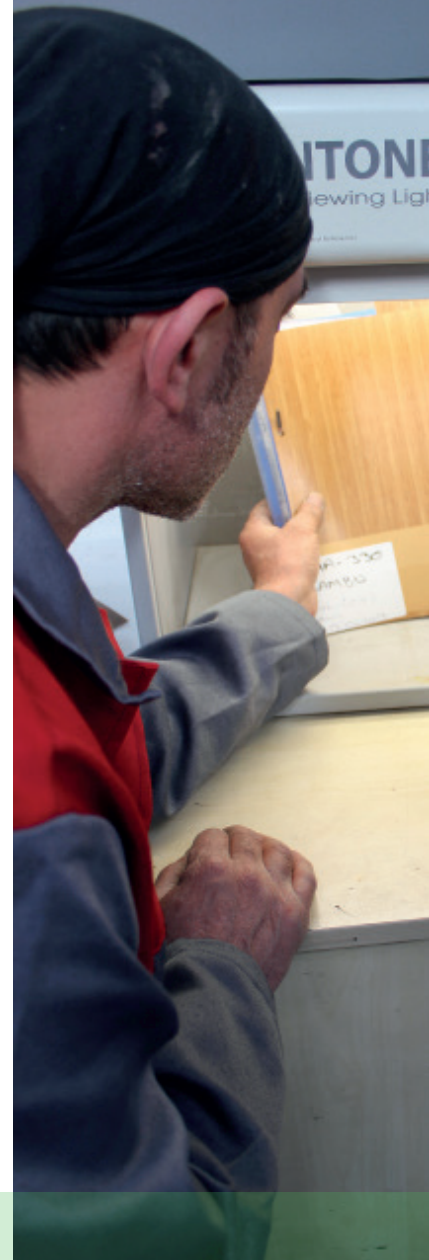
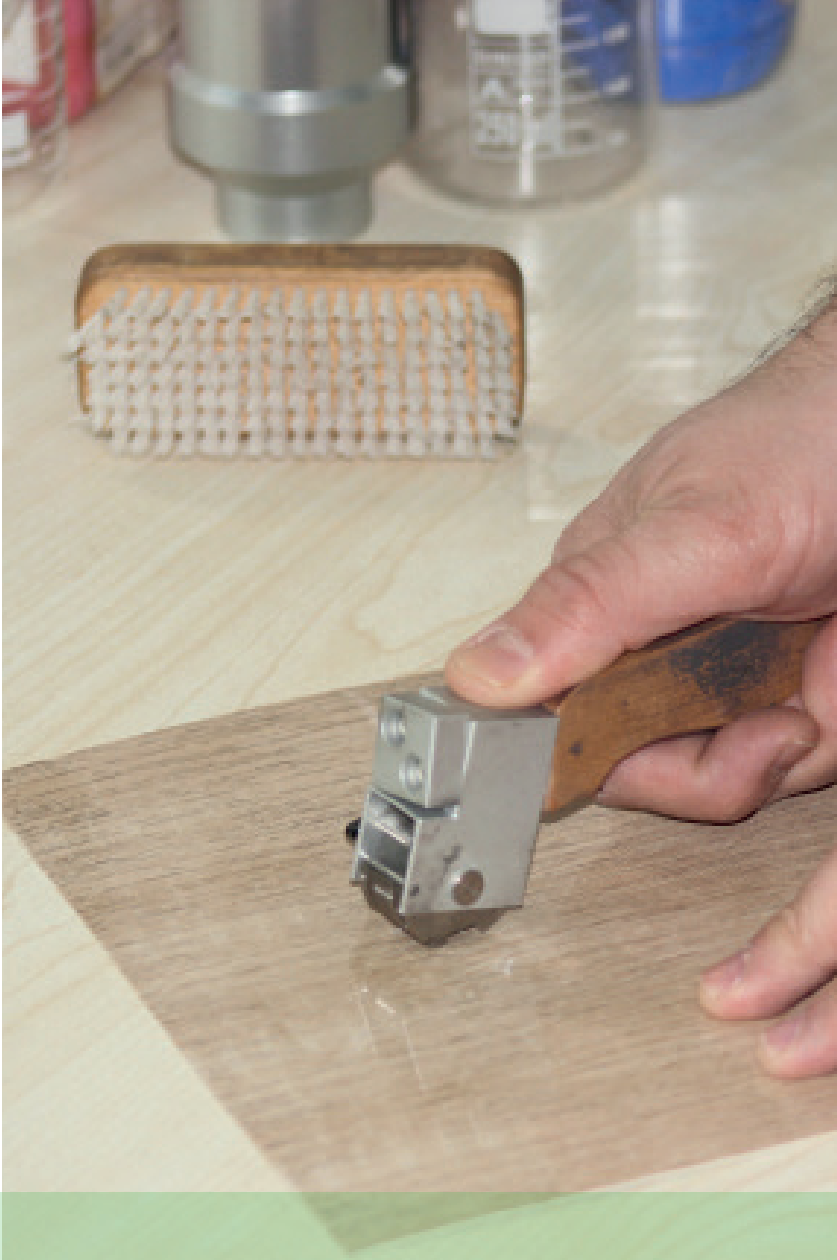
The best matching edgeband to the decor starts with the formulation process of the PVC sheet. The base colors are consistently inspected by cutting-edge technology in order to reach the standard color quality.



The printing process starts with the selection of the most proper printing plates for decor and continuing with the careful and selective study with different colors of its appearance of the edgeband with the decor. The printed edgebands are always different sources of light like sunlight, halogen, flurescense and LED light by our color the best match and best harmony with the decor.



For the design of the  
inks to match the  
is controlled under  
or specialists to secure



DECOBAND edgebands are being introduced to our clients by passing through ins color match, standard thickness and finest surface quality. All the raw materials prov our facilities then goes through the production section. DECOBAND products are b Our edgebands are going through a precise printing process in order to achieve t boards and laminates. We are working very carefully to meet the highest quality re and coatings brands with the highly experienced and skilled craftsmanship.



## Quality Control Process



Inspections at each stage of production with its unique properties like excellent  
provided from the best suppliers are being inspected as soon as they enter to  
being quality controlled to eliminate expansion, contraction, breaks and defects.  
The unique match between our products and surfaces of particle boards, MDF  
requirements with our cutting edge technology equipment and industry's best inks

## Effective Stock Management



We have the ability to meet any requirement of our clients to meet the very fast changing trends of the furniture industry since our vast stocks is the warranty of our fast service together with the effective warehouse management. We keep stock of different sizes and semi-finished uncut coils of every design in order to meet our clients needs in very short lead times. Our clients' needs of different width and thicknesses are being met by simply cutting the coils into the desired sizes.





## **Bapaş Profil Sanayi İnş. Tic. A.Ş.**

Saray Mah. Aksoy Caddesi 189.Sokak

No: 3 K.Kazan 06980 Ankara / Türkiye



+90 312 802 04 50



+90 312 802 04 55



+90 533 918 22 52 (whatsapp)



export@bapasprofil.com.tr